

ASAHITEC<sup>™</sup> PP-RCT PLUMBING AND HVAC PIPING SYSTEMS • PIPE • FITTINGS • VALVES • WELDING EQUIPMENT

## Asahitec™

## **PP-RCT Short Specification**

Piping system shall be polypropylene pipe and fittings made of PP-RCT resin and certified by NSF International to 14-pw potable water. Material shall comply with NSF/ANSI 61 standards covering health effect requirements when tested at temperatures up to and including commercial hot water (180° F). Product shall be certified to the Universal Plumbing and Mechanical Codes UPC and UMC, and ASTM F 2389 and 2023 or CSA B137.11. Where service temperature differs from installation temperature, pipe shall be extruded with Fibercore<sup>TM</sup> middle layer technology to limit thermal expansion. Pipe shall be identified by green color, with grey stripes and/or one red stripe added to denote Fibercore<sup>TM</sup> systems. Fittings shall be molded only in green color; socket fusion style in sizes 1/2" - 5" (20mm – 125mm) and butt fusion style in sizes 6" - 24" (160mm – 630mm). Valves shall be polypropylene body and joined to the piping system by direct fusion or flanging. SDR ratings may span 7.4, 9, 11 and 17, per system pressure/temperature requirements.

Pipe, fittings and valves shall be Asahitec<sup>™</sup>, Watertec<sup>™</sup>, or Climatec<sup>™</sup> available from Asahi/America, Inc. of Lawrence, Massachusetts

