



# Chem Proline® - Water Treatment Chemicals - Quick Reference Guide

Symbols: + = Resistant, x = Not Resistant. \* All references are based on ambient temperature liquid.

| Chemical Name                | Chemical Symbol                                 | Common Uses                                  | Typical Concentrations / Conditions | Chem Proline Pipe Reference | Alternative Pipe Reference | Chem Proline Valve Body/Seal Material | Special Considerations                                    |
|------------------------------|---|--|-------------------------------------|-----------------------------|----------------------------|---------------------------------------|---|
| Aluminum Sulfate (Alum)      | Al <sub>2</sub> (SO <sub>4</sub> ) <sub>3</sub> | Coagulant Flocculant                         | < 50%                               | +                           |                            | PVC/EPDM                              |   |
| Aluminum Chlorohydrate       | Al <sub>2</sub> Cl(OH)                          | Coagulant Flocculant                         | 100%                                | +                           |                            | PVC/EPDM                              |   |
| Aluminum Hydroxide           | Al(OH) <sub>3</sub>                             | Coagulant Flocculant                         | 50%                                 | +                           |                            | PVC/EPDM                              |   |
| Ammonia                      | NH <sub>3</sub>                                 | Biocide                                      | Gas Anhydrous                       | +                           |                            | PVC/EPDM                              |   |
| Ammonium Chloride            | NH <sub>4</sub> Cl                              | Water Treatment - Polymers                   | 20%                                 | +                           |                            | PVC/EPDM                              | Vented Ball Valves  |
| Ammonium Hydroxide           | NH <sub>4</sub> OH                              | Disinfection                                 | 40%                                 | +                           |                            | PVC/EPDM                              | (Aqueous Ammonia)   |
| Ammonium Sulphate            | (NH <sub>4</sub> ) <sub>2</sub> SO <sub>4</sub> | Biocide Chloramination                       | 40%                                 | +                           |                            | PVC/EPDM                              |   |
| Monosodium Phosphate         | NaH <sub>2</sub> PO <sub>4</sub>                | RO Membranes Antiscalant                     | Solution                            | +                           |                            | PVC/EPDM                              |   |
| Aqueous Ammonia              | NH <sub>4</sub> OH                              | Biocide Chloramination                       | 19%                                 | +                           |                            | PVC/EPDM                              |   |
| Ascorbic Acid                | C <sub>6</sub> H <sub>8</sub> O <sub>6</sub>    | Dechlorination                               | Solution                            | +                           |                            | PVC/EPDM                              | Based on Citric Acid. Ascorbic info N/A                   |
| Sodium Hypochlorite (Bleach) | NaOCl   | Biocide                                      | up to 25%                           | +                           |                            | PVC/FKM                               | Vented Ball Valves  |
| Calcium Carbonate            | CaCO <sub>3</sub>                               | Neutralizing Agent                           | Solution                            | +                           |                            | PVC/EPDM                              |   |
| Calcium Chloride             | CaCl <sub>2</sub>                               | Clarifying Agent / Drainage Aid / pH Control | Solution                            | +                           |                            | PVC/EPDM                              | Vented Ball Valves  |
| Calcium Fluoride             | CaF <sub>2</sub>                                | Fluoridation                                 | Solution                            | +                           |                            | PVC/EPDM                              | No info for CaF <sub>2</sub> . Based on CaCl <sub>2</sub> |

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| Calcium Hydroxide Solution (Lime) | Ca(OH) <sub>2</sub>                             | Neutralizing Agent             | Solution                            | +                           |                            | PVC/EPDM                              |                        |
| Calcium Hypochlorite              | Ca(ClO) <sub>2</sub>                            | Biocide                        | Solution                            | +                           |                            | PVC/FKM                               | Vented Ball Valves     |
| Calcium Oxide (Quicklime)         | CaO <sub>2</sub>                                | Softening                      | Solution                            | +                           |                            | PP/EPDM                               |                        |
| Calcium Thiosulfate               | CaS <sub>2</sub> O <sub>3</sub>                 | Dechlorination                 | 30%                                 | +                           |                            | No info. Available                    |                        |
| Carbon Dioxide                    | CO <sub>2</sub>                                 | Corrosion Control              | Gas                                 | +                           |                            | PVC/EPDM                              |                        |
| Sodium Hydroxide (Caustic)        | NaOH  | PH Adj./Corrosion Control      | 50%                                 | +                           |                            | PVC/EPDM                              |                        |
| Chlorine Dioxide                  | ClO <sub>2</sub>                                | Biocide                        | 0.1 - 0.5%                          | x                           | HALAR E-CTFE               | PVC/PTFE Dia. valves                  |                        |
| Citric Acid                       | C <sub>6</sub> H <sub>8</sub> O <sub>7</sub>    | Resin/Membrane Cleaner         | Solution                            | +                           |                            | PVC/EPDM                              |                        |
| Copper Sulphate                   | CuSO <sub>4</sub>                               | Algaecide/Taste - Odor Control | 22%                                 | +                           |                            | PVC/EPDM                              |                        |
| Nitrates & Nitrites               |   | Corrosion Inhibitor            | Solution                            | +                           |                            | PVC/EPDM                              |                        |
| Ferric Chloride                   | FeCl <sub>3</sub>                               | Flocculant                     | 40%                                 | +                           |                            | PVC/EPDM                              | Vented Ball Valves     |
| Ferrous Chloride                  | FeCl <sub>2</sub>                               | Flocculant                     | 40%                                 | +                           |                            | PVC/EPDM                              | Vented Ball Valves     |
| Ferric Sulfate                    | Fe <sub>2</sub> (SO <sub>4</sub> ) <sub>3</sub> | Coagulant                      | 50%                                 | +                           |                            | PVC/EPDM                              |                        |
| Formic Acid                       | HCO <sub>2</sub> H                              | Biocide Enhancer               | Aqueous 85%                         | +                           |                            | PVC/EPDM                              |                        |

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| Hydrochloric Acid           | HCl                               | PH Adjustment   | 37%                                 | +                           |                            | PVC/FKM                               | Vented Ball Valves     |
| Hydrofluosilicic Acid       | H <sub>2</sub> SiF <sub>6</sub>   | Fluoridation  | 50%                                 | +                           |                            | PVC/EPDM                              |                        |
| Hydrogen Peroxide           | H <sub>2</sub> O <sub>2</sub>     | Oxidant   | 100%                                | +                           |                            | PVDF/PTFE Dia. Valve                  |                        |
| Lithium Bromide             | LiBr                              | Absorption - Refrigerant                              | Solution                            | +                           |                            | PVC/EPDM                              |                        |
| Methanol (Methyl Alcohol)   | CH <sub>3</sub> OH                | Nitrate to Nitrogen Conversion                        | Pure                                | +                           |                            | PVC/EPDM                              |                        |
| Oxygen                      | O <sub>2</sub>                    | Disinfection  | Gas                                 | +                           |                            | PVC/EPDM                              |                        |
| Ozonated Water              | H <sub>2</sub> O + O <sub>3</sub> | Biocide   | Dilute Solution                     | +                           |                            | PVC/EPDM                              | ≥ 0.5 ppm              |
| Ozone                       | O <sub>3</sub>                    | Biocide   | Gas                                 | x                           | HALAR E-CTFE               | PVC/EPDM                              |                        |
| Peracetic Acid              | CH <sub>3</sub> CO <sub>3</sub> H | Biocide   | 12%                                 | +                           |                            | PVC/EPDM                              |                        |
| Phosphoric Acid             | H <sub>3</sub> PO <sub>4</sub>    | Corrosion Control                                     | Solution                            | +                           |                            | PVC/EPDM                              |                        |
| Polyaluminum Chloride       | Al(OH)Cl <sub>3</sub>             | Coagulant   | Solution 20%                        | +                           |                            | PVC/EPDM                              |                        |
| Polymers                    |                                   | Dispersant  | Solution                            | +                           |                            | PVC/EPDM                              |                        |
| Potassium Hydroxide         | KOH                               | Clarification Coagulant- Flocculant/Corrosion Control | 50%                                 | +                           |                            | PVC/EPDM                              |                        |
| Potassium Permanganate      | KMnO <sub>4</sub>                 | Biocide / Taste - Odor Control                        | 1 - 4%                              | +                           |                            | PVC/EPDM                              |                        |
| Sodium Carbonate (Soda Ash) | Na <sub>2</sub> CO <sub>3</sub>   | Softening   | Solution                            | +                           |                            | PVC/EPDM                              |                        |
| Sodium Aluminate            | NaAl(OH) <sub>4</sub>             | Coagulant   | Solution                            | +                           |                            | PVC/EPDM                              |                        |

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| Sodium Bisulfite      | NaHSO <sub>3</sub>                            | Excess Chlorine Removal             | 40%                                 | +                           |                            | PVC/EPDM                              |                        |
| Sodium Chloride       | NaCl  | Softening                           | Solution                            | +                           |                            | PVC/EPDM                              |                        |
| Sodium Chlorite       | NaClO <sub>2</sub>                            | ClO <sub>2</sub> Generation         | 25%                                 | +                           |                            | PVDF/PTFE Dia. Valve                  |                        |
| Sodium Fluoride       | NaF   | Fluoridation                        | Solution                            | +                           |                            | PVC/EPDM                              |                        |
| Sodium Fluorosilicate | Na <sub>2</sub> SiF <sub>6</sub>              | Fluoridation                        | Solution                            | +                           |                            | PVC/EPDM                              |                        |
| Sodium Nitrite        | NaNO <sub>2</sub>                             | Odor Control                        | 10%                                 | +                           |                            | PVC/EPDM                              |                        |
| Sodium Polyphosphates | Na <sub>3</sub> PO <sub>4</sub>               | Corrosion Control                   | Solution                            | +                           |                            | PVC/EPDM                              |                        |
| Sodium Silicate       | Na <sub>2</sub> SiO <sub>3</sub>              | Coagulant/Flocculant                | Solution                            | +                           |                            | PVC/EPDM                              |                        |
| Sodium Sulfite        | Na <sub>2</sub> SO <sub>3</sub>               | Oxygen Scavenger/ Dechlorination    | Solution                            | +                           |                            | PVC/EPDM                              |                        |
| Sodium Thiosulfate    | Na <sub>2</sub> S <sub>2</sub> O <sub>3</sub> | Dechlorination                      | Solution                            | +                           |                            | No info. Available                    |                        |
| Sulfur Dioxide        | SO <sub>2</sub>                               | Dechlorination                      | Gas                                 | +                           |                            | PVC/EPDM                              |                        |
| Sulfuric Acid         | H <sub>2</sub> SO <sub>4</sub>                | Raw Water Treatment & PH Adjustment | 85%                                 | +                           |                            | PVC/FKM                               |                        |
|                       |   |                                     | 86% - 93%                           | x                           | PVDF                       | PVDF/PTFE                             |                        |
|                       |   |                                     | 93% - 98.3%                         | x                           | HALAR E-CTFE               | HALAR E-CTFE                          |                        |
| Zinc Sulfate          | ZnSO <sub>4</sub>                             | Corrosion Inhibitor                 | 37%                                 | +                           |                            | PVC/EPDM                              |                        |

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